## Washtenaw Community College Comprehensive Report

# MTT 102 Machining for the Technologies Effective Term: Spring/Summer 2017

## **Course Cover**

**Division:** Advanced Technologies and Public Service Careers

**Department:** Industrial Technology **Discipline:** Machine Tool Technology

Course Number: 102 Org Number: 14440

Full Course Title: Machining for the Technologies Transcript Title: Machining for the Technologies

Is Consultation with other department(s) required: No

**Publish in the Following:** College Catalog, Time Schedule, Web Page **Reason for Submission:** Three Year Review / Assessment Report

**Change Information:** 

Consultation with all departments affected by this course is required.

**Course title** 

**Course description** 

**Distribution of contact hours** 

**Outcomes/Assessment Objectives/Evaluation** 

Rationale: Update master syllabus as a result of course assessment.

**Proposed Start Semester:** Spring/Summer 2017

**Course Description:** This course provides an introduction to basic machine tool operations. Emphasis is placed on shop safety. Topics covered include: inch and metric precision measurement tools, tool identification, cutting speed calculations, drilling and tapping. Lab projects cover the basic operation of contour band saw, vertical milling machine and turning on lathe.

### **Course Credit Hours**

Variable hours: No

Credits: 2

Lecture Hours: Instructor: 15 Student: 15

Lab: Instructor: 45 Student: 45 Clinical: Instructor: 0 Student: 0

**Total Contact Hours: Instructor: 60 Student: 60** 

Repeatable for Credit: NO Grading Methods: Letter Grades

Audit

Are lectures, labs, or clinicals offered as separate sections?: NO (same sections)

## **College-Level Reading and Writing**

College-level Reading & Writing

# **College-Level Math**

## **Requisites**

## **General Education**

## **Request Course Transfer**

**Proposed For:** 

# **Student Learning Outcomes**

1. Recognize safety rules and safe work practices in machine shop.

#### Assessment 1

Assessment Tool: department tests (Blackboard)

Assessment Date: Winter 2019

Assessment Cycle: Every Three Years Course section(s)/other population: all Number students to be assessed: all

How the assessment will be scored: Answer key

Standard of success to be used for this assessment: 80% of students must score

100% on the safety quizzes before the due date.

Who will score and analyze the data: Departmental faculty

2. Perform precision measurements with dial calipers.

#### Assessment 1

Assessment Tool: Measuring Exercise

Assessment Date: Winter 2019

Assessment Cycle: Every Three Years Course section(s)/other population: all Number students to be assessed: all

How the assessment will be scored: This will be scored using a departmentally-developed rubric.

Standard of success to be used for this assessment: 75% of the students will score 85% or higher.

Who will score and analyze the data: Departmental faculty

3. Setup and safely operate the band saw, vertical mill and lathe.

#### **Assessment 1**

Assessment Tool: Capstone project including the parts and the assembled product

Assessment Date: Winter 2019

Assessment Cycle: Every Three Years Course section(s)/other population: all Number students to be assessed: all

How the assessment will be scored: Departmentally-developed rubric for the bezel, the

legs and the assembled product.

Standard of success to be used for this assessment: 85% of the students will score 80% or higher.

Who will score and analyze the data: Departmental faculty

# **Course Objectives**

- 1. Recognize and demonstrate safe shop practices.
- 2. Perform precision measurements using dial calipers and a micrometer.
- 3. Identify measuring tools, work piece holding tools, milling tools and lathe turning tools.
- 4. Operate a metal cutting band saw.
- 5. Change tools on the vertical mill.
- 6. Perform peripheral milling, drilling, slot milling and face milling on the vertical milling machine.
- 7. Set the digital readout to zero position on the vertical milling machine using the jump edge finder.
- 8. Setup lathe tool post for turning operations.
- 9. Operate the lathe to perform facing, drilling, turning, chamfering, taper turning, grooving and parting.

# **New Resources for Course**

# **Course Textbooks/Resources**

**Textbooks** 

Manuals

Periodicals

Software

# **Equipment/Facilities**

Reviewer	Action	<b>Date</b>
Faculty Preparer:		
Jeffrey Donahey	Faculty Preparer	Aug 25, 2016
Department Chair/Area Director:		
Thomas Penird	Recommend Approval	Aug 27, 2016
Dean:		
Brandon Tucker	Recommend Approval	Oct 03, 2016
<b>Curriculum Committee Chair:</b>		
David Wooten	Recommend Approval	Nov 28, 2016
<b>Assessment Committee Chair:</b>		
Michelle Garey	Recommend Approval	Dec 06, 2016
Vice President for Instruction:		
Bill Abernethy	Approve	Dec 06, 2016